



# Esquire Tooling & Mfg., Inc.

P.O. Box 43  
Commerce, Tx. 75429

OFC. (903) 886 - 4779  
FAX: (903) 886- 4842  
Email:EsquireTooling@embarqmail.com

111 Highway 224 East  
Commerce, Tx 75428

**ISO 9001:2000 CERTIFIED  
WOMAN OWNED-CERTIFIED  
HUB ZONED-CERTIFIED**

## **Facility List:**

AUTOCAD 14

GIBBS CAM 4 Axis Programming System

PROFAB ELITE V3.6 w/LASER Sheet Metal Systems

Dr. ABE (Laser Nesting) by AMADA

## **MILLS:**

TOPPER HA400, Twin Pallet Horizontal Machining Center, Fanuc 18 IM Control

TOPPER TMV-610A+APC, CNC Tap Mill Center, Fanuc 18M Control, Rotary Pallet,  
1100" a minute, 20 ATC

ARGO SEIKI A56 + APC with Fanuc Control

JOHNFORD Twin Spindle VMC 1324, 53" X, 33" Y, 28" Z, Fanuc 0 Control

QUANTUM Q-2000V Vertical Machining Center with Fanuc 18 MC Control with 80' X,  
35" Y, 35" Z Travels, with 40 Position Tool Changer, 12" 4<sup>th</sup> Axis Rotary Table, 6600 lbs.  
Table Load capacity

CINCINNATI MILACRON CIM-X Changer 20HC-2500 Horizontal Machining Center, 60  
ATC, Twin 32" Rotary Tables, 100" X, 36" Y, 30" Z, 50 taper, Fanuc 18 IMB Control,  
Retrofitted Dec. 2007

MILLPORT VMC 1000, CNC Machining Center with 20.0 x 20.0 x 40.0 Inch travels, 20  
Station Tool Changer, Helical Interpolation, and 4<sup>th</sup> Axis Rotary Table

M15L ACROLOC Machining Center with Fanuc Controls and 4<sup>th</sup> Axis Rotary Table



## Esquire Tooling & Mfg., Inc.

P.O. Box 43  
Commerce, Tx. 75429

OFC. (903) 886 - 4779  
FAX: (903) 886- 4842  
Email:EsquireTooling@embarqmail.com

111 Highway 224 East  
Commerce, Tx 75428

### **ESQUIRE: Facility List, Cont'd**

#### **MILLS CONT'D:**

AF 15-32 ACROLOC Machining Center with General Numeric Control, 15 position tool changer, 3 second chip-to-chip tool change full 4<sup>th</sup> Axis Rotary Table (2 each)

HAAS VF4 CNC Machining Center 20.0 x 25.0 x 50 Full 4<sup>th</sup> Axis

HAAS VF1 with 10,000 RPM-30 HP Vector Drive

SUGINO CNC Drilling & Tapping Center 11-13/16" x 23-5/8" Table

3 each BRIDGEPORT with digital readouts 9.0 x 42.0 Bed

KERNEY TRECKER #3 Horizontal Mill 13.5 x 65.0 Bed

HAAS Universal CNC 4<sup>th</sup> Axis Rotary Table

#### **LATHES:**

JOHNFORD TC-35, 10" CHUCK AND 3" Collet Closer, Fanuc 18T Control

HYUNDAI HIT8 with 6" 3 Jaw, 5C Collet Closer, 12' Hydraulic bar feed, Fanuc 0T Control

Daewoo Puma 250L CNC Turning Center with Omni Rest. 10" 3 jaw chuck, 52" between centers, Stock stop and Bar feed, FANUC 18T Control 30 HP

2 each DAEWOO PUMA 250 CNC Turning Center, 10" 3 jaw chuck, 26" between centers, Stock Stop and Bar Feed, Fanuc 18T Control 30 HP

DAEWOO 6 HS CNC, 6" Chuck and Collet Chuck

VICTOR Engine Lathe with 27" Gap, 20" Swing, 60" Center

PTL Second Operation Lathe with 6 Position Turret, 9" Swing

ROCKLUND Engine Lathe with 19" Swing, 80" Center



# Esquire Tooling & Mfg., Inc.

P.O. Box 43  
Commerce, Tx. 75429

OFC. (903) 886 - 4779  
FAX: (903) 886- 4842  
Email:EsquireTooling@embarqmail.com

111 Highway 224 East  
Commerce, Tx 75428

## **ESQUIRE: Facility List, cont'd.**

### **LATHES CONT'D:**

MONARCH 10" EE Tool Room Lathe  
SPRINGFIELD Engine Lathe with 22" Swing, 80" Center  
AMERICAN Pace Maker 16" Engine Lathe  
LEBLOND 16" Sliding Gap Bed Engine Lathe

### **DRILL PRESSES:**

ROCKWELL (4) 15" models  
BURGMASER 6 Spindle, Automatic Indexing Turret  
RADIAL Arm Drill Press

### **INSPECTION:**

Mitutoyo Microcord Mdl. BHL506 Coordinate Measuring Machine  
All Necessary Measuring Instruments

### **SAWS:**

ROCKWELL, 14" Vertical  
HOMECRAFT, Model 10  
2 each DOALL C1216, Fully Automatic

### **WELDERS:**

180 AMP MIG  
175 AMP TIG  
300 AMP Lincoln TIG (Heliarc)  
450 AMP MIG (Wire)  
Hot-air Gun for welding plastics  
H&H 25KVA single phase Spotwelder w/numerical control



## Esquire Tooling & Mfg., Inc.

P.O. Box 43  
Commerce, Tx. 75429

OFC. (903) 886 - 4779  
FAX: (903) 886- 4842  
Email:EsquireTooling@embarqmail.com

111 Highway 224 East  
Commerce, Tx 75428

### **ESQUIRE: Facility List, cont'd.**

#### **GRINDERS:**

Brown & Sharpe 6-18 Surface Grinder  
Tool Grinder  
Drill Grinder  
ROCKWELL 6" Belt Sander  
Carbide Grinder  
36" wide Belt Sander  
STROKE SANDER, 4" Wide X 8' Long

#### **PUNCH:**

AMADA FO/3015-NT 4000 Watt Laser, 5' x 10', Travels with Pallet Changer

AMADA APELIO II 357 Punch and Laser combination-33 ton Punch with 58 Station Turret and 1500 watt Laser with Amada 05PLA Fanuc Control

AMADA PEGA 344Q 56 Station CNC w/Fanuc 6MB Control, 33 Ton 1/4" Thick Punch Capacity

#### **PRESS BRAKE:**

ADIRA Model QHA 6325 8' 60 Ton Up-Acting Hydraulic Press Brake with Hurco Autobend AB7/S7 Three Axis (X,Y,R) CNC Gauging System

ADIRA Model QHA 8025 8' 80 Ton Hydraulic Press Brake with Hurco Autobend AB7/S7 Two Axis (X, Y) CNC Gauging System

CINCINNATI 12' X 135 Ton with 2 Axis CNC (X, Y) Controls

ACCUPRESS 6', 60 Ton with 2 Axis CNC (X, Y) Controls

2 each HAEGER Hardware Insertion Press, 6 ton



## Esquire Tooling & Mfg., Inc.

P.O. Box 43  
Commerce, Tx. 75429

OFC. (903) 886 - 4779  
FAX: (903) 886- 4842  
Email:EsquireTooling@embarqmail.com

111 Highway 224 East  
Commerce, Tx 75428

### **ESQUIRE: Facility List, cont'd:**

#### **SHEAR:**

KOMATSU 10 ga. 10', Power Back gauge  
6" Hand Notcher  
Amada 8" Power Notcher

#### **COMPANY SIZE:**

30,000 Square Feet Manufacturing and Office space located on 10 acres of land

20 Full-Time Company Employees with Additional Manufacturing Part-Time Available